## **ABSTRACT**

The work contains 72 pages, 16 pictures, 10 tables, 30 literature sources

The purpose of the work: the production of high-strength titanium pseudo- $\beta$  alloys.

**Research methods:** the research begins with the determination of the phase composition samples of the VT-22 alloy. Phase analysis on a cast alloy VT22 after surface treatment was performed on a Ultima IV diffractometer in copper radiation.

**The subject of the research:** to reveal the effect of machining on the mechanical properties of the alloy VT-22.

**Object of the research:** Optical and X-ray methods were used to study the effects of treatment on residual stresses and the morphology of the phase state of a two-component titanium alloy VT-22.

**Practical significance:** the results of scientific and practical researchs are an important contribution to the improvement of the technology of manufacturing fastening parts from pseudo-titanium alloys.

**Keywords:** PSEUDO ALLOYS, TITANIUM ALLOYS VT-22, INDUCTION, RESIDUAL STRESSES.