

## INTERACTION OF CERIA WITH REAR EARTH OXIDES

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Study of phase equilibria in the series of the systems  $\text{CeO}_2\text{-Ln}_2\text{O}_3$  ( $\text{Ln} = \text{La, Sm, Eu, Gd, Er, Dy, Yb}$ ) is considered essentially important to create new materials based on rare-earth oxides (REO). The solid solutions based on  $\text{CeO}_2$  demonstrate high ionic conductivity, 4-5 times higher than the conductivity of yttria-stabilized  $\text{ZrO}_2$ , low activation energy for total conductivity, high catalytic activity of methane oxidation at temperatures lower than  $800^\circ\text{C}$ . Applications of ceria in electrolytes and anodes are perspective in solid oxide solid cells and other electrochemical devices. The weakness of all known solid solutions based on  $\text{CeO}_2$  (rather narrow homogeneity field and low mechanical strength for electrolytes) one can overcome by means of complex doping of  $\text{CeO}_2$  with REO.

In the present work, phase equilibria and physico-chemical properties of the phases formed in the binary systems  $\text{CeO}_2\text{-Ln}_2\text{O}_3$  have been studied first at temperatures of  $1500$  and  $1100^\circ\text{C}$  in air and in the whole concentration range.

In the system  $\text{CeO}_2\text{-La}_2\text{O}_3$ , two types of solid solutions have been revealed at  $1500$  and  $1100^\circ\text{C}$ : cubic of fluorite type F- $\text{CeO}_2$  and hexagonal A-modification of lanthana, which are separated by two phase field (A+F). It has been found that the solubility of  $\text{La}_2\text{O}_3$  in F-modification of  $\text{CeO}_2$  achieves  $49$  mol. % at  $1500$ ,  $1100^\circ\text{C}$ . The lattice parameter increases from  $a=0.5409$  nm in pure  $\text{CeO}_2$  to  $a=0.5590$  nm (at  $1500^\circ\text{C}$ ) and  $a=0.5587$  nm (at  $1100^\circ\text{C}$ ) in the sample containing  $50$  mol. %  $\text{La}_2\text{O}_3$ . The solubility of  $\text{CeO}_2$  in hexagonal A-modification of lanthana achieves  $25$  mol. %  $\text{CeO}_2$  at  $1500^\circ\text{C}$  and  $\sim 15$  mol. %  $\text{CeO}_2$  at  $1100^\circ\text{C}$ .

In the  $\text{CeO}_2\text{-Sm}_2\text{O}_3$  system, three types of solid solutions are formed: cubic structures F- $\text{CeO}_2$  and C- $\text{Sm}_2\text{O}_3$ , monoclinic modification B- $\text{Sm}_2\text{O}_3$ , which are separated by two phase fields (F+C) and (C+B). The solubility of  $\text{Sm}_2\text{O}_3$  in F- $\text{CeO}_2$  achieves  $25$  mol. % at  $1500^\circ\text{C}$ . The lattice parameter has been found increased from  $a=0.5409$  nm in pure  $\text{CeO}_2$  to  $a=0.5446$  nm in the sample, containing  $30$  mol. %  $\text{Sm}_2\text{O}_3$ . The solubility of  $\text{CeO}_2$  in B- $\text{Sm}_2\text{O}_3$  is at the level of  $3$  mol. %  $\text{CeO}_2$  at  $1500^\circ\text{C}$  and the lattice parameters of B solid solutions vary

from  $a=1.3925$ ,  $b=0.3632$ ,  $c=0.8680$  nm,  $\gamma=90.42$  in pure  $\text{Sm}_2\text{O}_3$  to  $a=1.3018$ ,  $b=0.3578$ ,  $c=0.9437$  nm,  $\gamma=88.5$  in boundary solid solution, respectively. The lattice parameters of C phase vary from  $a=1.0904$  nm in the composition  $60$  mol. %  $\text{CeO}_2\text{-}40$  mol. %  $\text{Sm}_2\text{O}_3$  to  $a=1.0912$  nm in the solid solution composed of  $30$  mol. %  $\text{CeO}_2\text{-}70$  mol. %  $\text{Sm}_2\text{O}_3$ . When temperature decreased to  $1100^\circ\text{C}$ , the homogeneity field of the F- $\text{CeO}_2$  and B- $\text{Sm}_2\text{O}_3$  solid solutions narrowed.

In the system  $\text{CeO}_2\text{-Gd}_2\text{O}_3$ , the solubility of  $\text{Gd}_2\text{O}_3$  in F- $\text{CeO}_2$  achieves  $15$  mol. %. The lattice parameter increases from  $a=0.5409$  nm in pure  $\text{CeO}_2$  to  $a=0.5420$  nm in the sample containing  $15$  mol. %  $\text{Gd}_2\text{O}_3$ . The solubility of  $\text{CeO}_2$  in B- $\text{Gd}_2\text{O}_3$  is not higher than  $2$  mol. %  $\text{CeO}_2$  at  $1500^\circ\text{C}$ . The lattice parameters of B phase vary from  $a=1.4061$ ,  $b=0.3566$ ,  $c=0.8760$  nm,  $\gamma=100.1$  for pure  $\text{Gd}_2\text{O}_3$  to  $a=1.4380$ ,  $b=0.3572$ ,  $c=0.8783$  nm,  $\gamma=86.9$  for boundary solid solution. The lattice parameters of C-phase vary from  $a=1.0783$  nm in the composition  $15$  mol. %  $\text{CeO}_2\text{-}85$  mol. %  $\text{Gd}_2\text{O}_3$  to  $a=1.0804$  nm in the solid solution containing  $35$  mol. %  $\text{CeO}_2$  and  $65$  mol. %  $\text{Gd}_2\text{O}_3$ .

The system  $\text{CeO}_2\text{-Er}_2\text{O}_3$  may be specified by two types of solid solutions at  $1500$  and  $1100^\circ\text{C}$ : F- $\text{CeO}_2$  and C- $\text{Er}_2\text{O}_3$ , which are commonly separated by the two-phase field (C+F). The solubility of  $\text{Er}_2\text{O}_3$  in F- $\text{CeO}_2$  achieves  $30$  mol. % at  $1500^\circ\text{C}$  and  $25$  mol. % at  $1100^\circ\text{C}$ . The lattice parameters decrease from  $a=0.5409$  nm in pure  $\text{CeO}_2$  to  $a=0.5369$  nm at  $1500^\circ\text{C}$  and  $a=0.5376$  nm at  $1100^\circ\text{C}$  in boundary solid solutions. The solubility of  $\text{CeO}_2$  in cubic C- $\text{Er}_2\text{O}_3$  was found at the level of  $45$  mol. %  $\text{CeO}_2$  at  $1500^\circ\text{C}$  and  $\sim 5$  mol. %  $\text{CeO}_2$  at  $1100^\circ\text{C}$ . The lattice parameter vary from  $a=1.0531$  nm in pure  $\text{Er}_2\text{O}_3$  to  $a=1.0639$  nm at  $1500^\circ\text{C}$  and  $a=1.0543$  nm at  $1100^\circ\text{C}$  in boundary solid solution.

The boundary solubility of lanthanide oxides in ceria has been revealed to decrease with ion radius of  $\text{Ln}^{3+}$  decrease.

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